

86243

June-25-12 10:34:03 AM

Accept

N900040100

Setup Start *NS1*

Stop ***NS2***

Start Date: 25/06/2012 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 10/07/2012 **Req'd Qty:** 10.00

10

Customer:

Reference:

.Approvals: Process Plan: MCS Date: 12/06/25 Tooling: _____
 QC: _____ Date: _____ SPC (Y/N) _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 86243

86243

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June-25-12 10:34:03 AM

Item ID: D3794-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket

Start Date: 25/06/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 10/07/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: FP

0.00

130

Packaging

Memo

0.00

Packaging

24

12/07/04 JB

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/7/5

CMF
12-07-04

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NOTE: Date & initial all entries

Picklist Print

June-25-12 10:34:07 AM

Page 1

Work Order ID: 86243

86243

Parent Item: D3794-3

D3794-3

Parent Item Name: Gasket

Start Date: 25/06/2012

Required Date: 10/07/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-05-13 new issue DD verified by:EC
IPP Rev:B 08-05-23 revA as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased		No		100	sf	789.0729	1.2828	14.25333	31.		

MNEO60S 063

NEOPRENE SHEET 0.063

**

B12-6-7

Location

Loc Qty

Loc Code

MAT052

789.072884

120948

16.772884

122112

772.3

122112

(24)

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	86243
Description: Gasket		Part Number:	D3794-3
Inspection Dwg: D3794	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	.191	2		V B02	
0.300 x 0.300	+/-0.010	309 x 306	2		V	
1.88	+/-0.030	1.875	2		V	
4.281	+/-0.010	4.273	2		V	
6.44	+/-0.030	6.430	2		V	
6.00	+/-0.030	6.00	2		T B01	
6.75	+/-0.030	6.75	2		T	
2.00	+/-0.030	2.00	2		T	
4.75	+/-0.030	4.75	2		T	
9.50	+/-0.030	9.50	4		T	
14.25	+/-0.030	14.25	2		T	
17.75	+/-0.030	17.75	2		T	
26.74	+/-0.030	26.74	2		T	
29.23	+/-0.030	29.23	2		T	

Measured by: RB	Audited by: S	Prototype Approval:	N/A
Date: 12-6-07	Date: 12/6/30	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.05.28	New Issue	KJ/DD	
B	08.10.17	17.75 revised per Dwg Rev. A	KJ/DD	

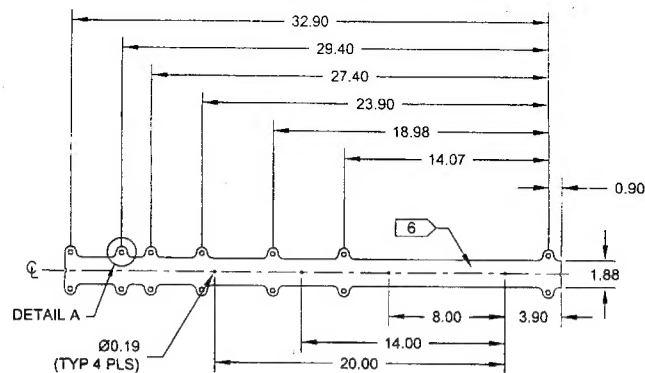
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

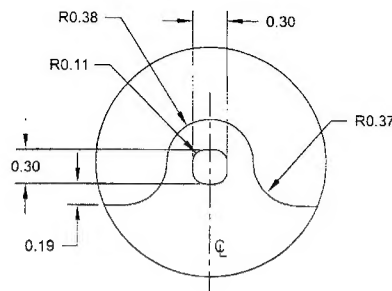
Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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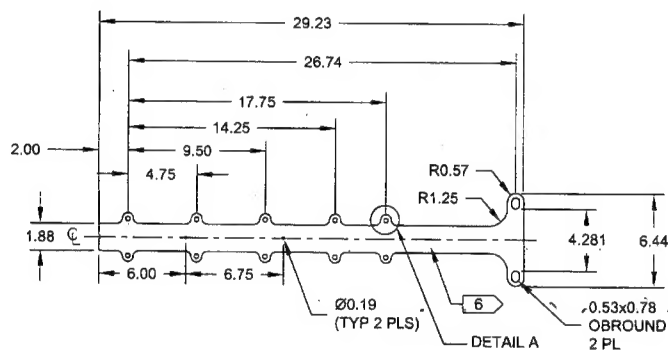
NOTE: Date & initial all entries



D3794-1 GASKET



DETAIL A
SCALE 8X



D3794-3 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86243 MLJ
12/06/25

RELEASED
08-05-14

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

A	NEW ISSUE	PH	08.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN		PH	
DRAWN		PH	
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.05.14		

DART AEROSPACE USA, INC
PORT HADLOCK, WA
DRAWING NO. D3794
TITLE GASKET
REV. A
SHEET 1 OF 1
SCALE NTS
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